

STANDARD SHAFT SEALS

DBR



DESCRIPTION

The DBR profile is a shaft seal composed of a single external metal cage with rubber coating on the inside and the end of the cage, and a double primary sealing lip with integrated springs to separate fluids.

ADVANTAGES

- Good radial rigidity, particularly for large diameters
- Good stability when assembled, preventing the bounce-back effect
- Improved static sealing
- Good thermal expansion compensation
- Good heat transfer
- Sealing for low and high viscosity fluids
- Modern sealing lips with low radial forces
- Fluid separation system

APPLICATIONS

- All types of rotative applications
- Machine tools Gear boxes
- Agriculture Motors
- Construction Pumps
- Transmission

MATERIALS

- Rubber**
 ACM 70 - 75 Shore A
 EPDM 70 - 75 Shore A
 FKM 70 - 75 Shore A
 HNBR 70 - 75 Shore A
 NBR 70 - 75 Shore A
- Metal cage**
 Steel - AISI 1010
 Stainless steel - AISI 304
 Stainless steel - AISI 316
- Spring**
 Steel - AISI 1070 - 1090
 Stainless steel - AISI 316

SEAL DESIGN

Tolerance for the outside diameter of the seal (ØD)

Bore diameter ØD1 (mm)	Apparent metal cage	Rubber coating	Coating with grooves
ØD1 ≤ 50.0	+0.10 / +0.20	+0.15 / +0.30	+0.20 / +0.40
50.0 < ØD1 ≤ 80.0	+0.13 / +0.23	+0.20 / +0.35	+0.25 / +0.45
80.0 < ØD1 ≤ 120.0	+0.15 / +0.25	+0.20 / +0.35	+0.25 / +0.45
120.0 < ØD1 ≤ 180.0	+0.18 / +0.28	+0.25 / +0.45	+0.30 / +0.55
180.0 < ØD1 ≤ 300.0	+0.20 / +0.30	+0.25 / +0.45	+0.30 / +0.55
300.0 < ØD1 ≤ 500.0	+0.23 / +0.35	+0.30 / +0.55	+0.35 / +0.65
500.0 < ØD1 ≤ 630.0	+0.23 / +0.35	+0.35 / +0.65	+0.40 / +0.75

Roundness tolerance

Bore diameter ØD1 (mm)	Apparent metal cage	Rubber coating
ØD1 ≤ 50.0	0.18	0.25
50.0 < ØD1 ≤ 80.0	0.25	0.35
80.0 < ØD1 ≤ 120.0	0.30	0.50
120.0 < ØD1 ≤ 180.0	0.40	0.65
180.0 < ØD1 ≤ 300.0	0.25% of the outside diameter	0.80
300.0 < ØD1 ≤ 500.0	0.25% of the outside diameter	1.00
500.0 < ØD1 ≤ 630.0	-	-

Tolerance for the inside diameter of the seal (Ød)

Free and without constraint, the inside diameter of the sealing lip is always smaller than the diameter of the shaft. The pre-tightening or interference denotes the difference between these two values. Depending on the shaft diameter, the diameter of the sealing lip is generally considered to be less, between 0.8 and 3.5 mm.

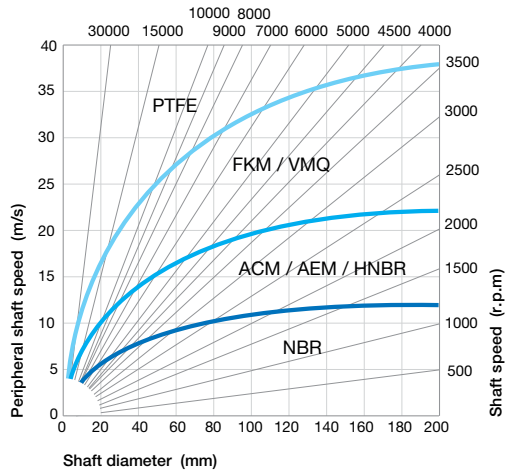
Pumping leads

Clockwise	Anti-clockwise	Bi-directional
R	L	H0

Other types of pumping leads can be created according to your specifications. Please contact our experts.

TECHNICAL DATA

Speed



The shaft seals with an additional protective lip are limited to a speed of 8 m/sec.

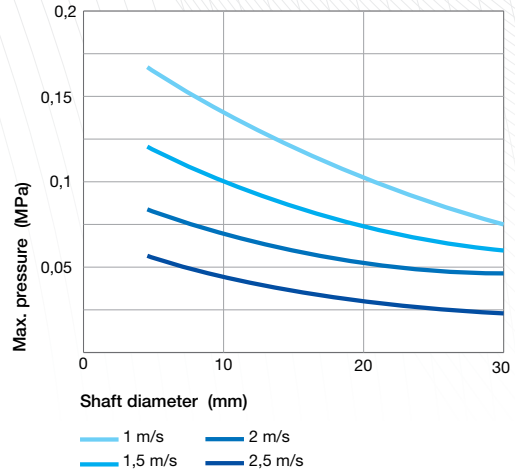
Linear speed calculation:

$$s \text{ (m/s)} = \frac{[\text{shaft } \varnothing \text{ (mm)} \times \text{speed (rpm)} \times \pi]}{60,000}$$

Pressure

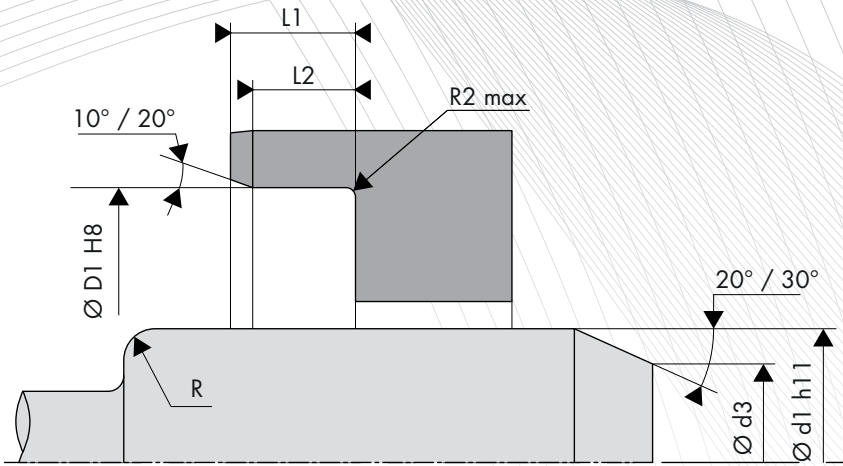
The standard shaft seals are generally used in unpressurised environments, or for pressures between 0.02 and 0.05 MPa maximum.

Higher pressures are acceptable, following testing, for standard NBR or FKM shaft seals used on a shaft diameter less than 30 mm.



Temperature / Media

Media		Maximum temperature depending on the materials						
		ACM	AEM	EPDM	FKM	HNBR	NBR	VMQ
Mineral oils	Oils for motors	+130°C	+130°C	-	+170°C	+130°C	+100°C	+150°C
	Oils for gearboxes	+120°C	+130°C	-	+150°C	+110°C	+80°C	+130°C
	Oils for hypoid gears	+120°C	+130°C	-	+150°C	+110°C	+80°C	-
	ATF oils	+120°C	+130°C	-	+170°C	+130°C	+100°C	-
	Hydraulic oils	+120°C	+130°C	-	+150°C	+130°C	+90°C	-
	Greases	-	+130°C	-	-	+100°C	+90°C	-
Fire-resistant fluids	HFA group - Emulsion with more than 80% water	-	-	-	-	+70°C	+70°C	+60°C
	HFB group - Opposite solution (water in oil)	-	-	-	-	+70°C	+70°C	+60°C
	HFC group - Polymer aqueous solution	-	-	+60°C	-	+70°C	+70°C	-
	HFD group - Water-free synthetic fluids	-	-	-	+150°C	-	-	-
Other fluids	EL + L heating oil	-	-	-	-	+100°C	+90°C	-
	Air	+150°C	+150°C	+150°C	+200°C	+130°C	+100°C	+200°C
	Water	-	-	+150°C	+100°C	+100°C	+90°C	-
	Water for washing	-	-	+130°C	+100°C	+100°C	+90°C	-
Temperature range	Min.	-25°C	-40°C	-45°C	-20°C	-30°C	-30°C	-60°C
	Max.	+150°C	+150°C	+150°C	+200°C	+150°C	+100°C	+200°C



SHAFT DESIGN

Shaft hardness

Rotation speed	Hardness in HRC
$s \leq 4.0$ m/sec	45 HRC
$4.0 < s \leq 10.0$ m/s	55 HRC
$s > 10.0$ m/sec	60 HRC

Surface roughness

Ra *	0.2 to 0.8 μm
Rz	1.0 to 4.0 μm
Rmax	≤ 6.3 μm

*Ra = 0.1 μm for demanding applications

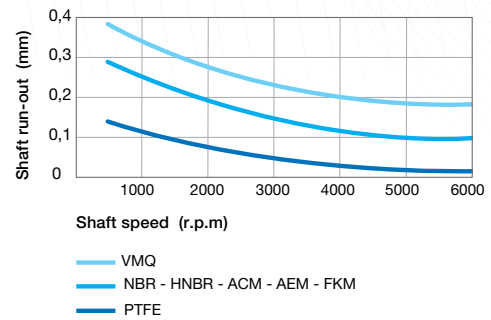
Shaft tolerance

Shaft diameter Ød1 (mm)	Tolerance h11 (mm)
$\text{Ød1} \leq 3.0$	-0.060 / 0
$3.0 < \text{Ød1} \leq 6.0$	-0.075 / 0
$6.0 < \text{Ød1} \leq 10.0$	-0.090 / 0
$10.0 < \text{Ød1} \leq 18.0$	-0.110 / 0
$18.0 < \text{Ød1} \leq 30.0$	-0.130 / 0
$30.0 < \text{Ød1} \leq 50.0$	-0.160 / 0
$50.0 < \text{Ød1} \leq 80.0$	-0.190 / 0
$80.0 < \text{Ød1} \leq 120.0$	-0.220 / 0
$120.0 < \text{Ød1} \leq 180.0$	-0.250 / 0
$180.0 < \text{Ød1} \leq 250.0$	-0.290 / 0
$250.0 < \text{Ød1} \leq 315.0$	-0.320 / 0
$315.0 < \text{Ød1} \leq 400.0$	-0.360 / 0
$400.0 < \text{Ød1} \leq 500.0$	-0.400 / 0

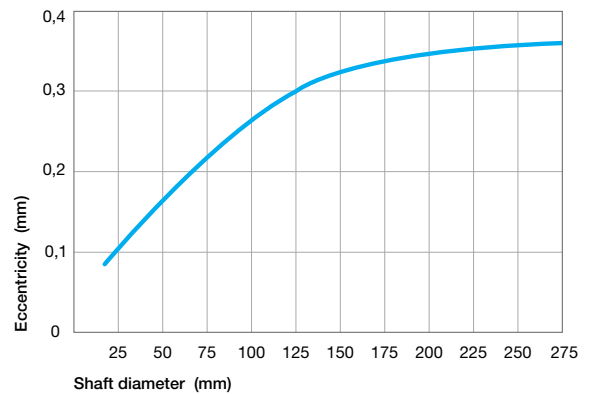
Chamfer and radius

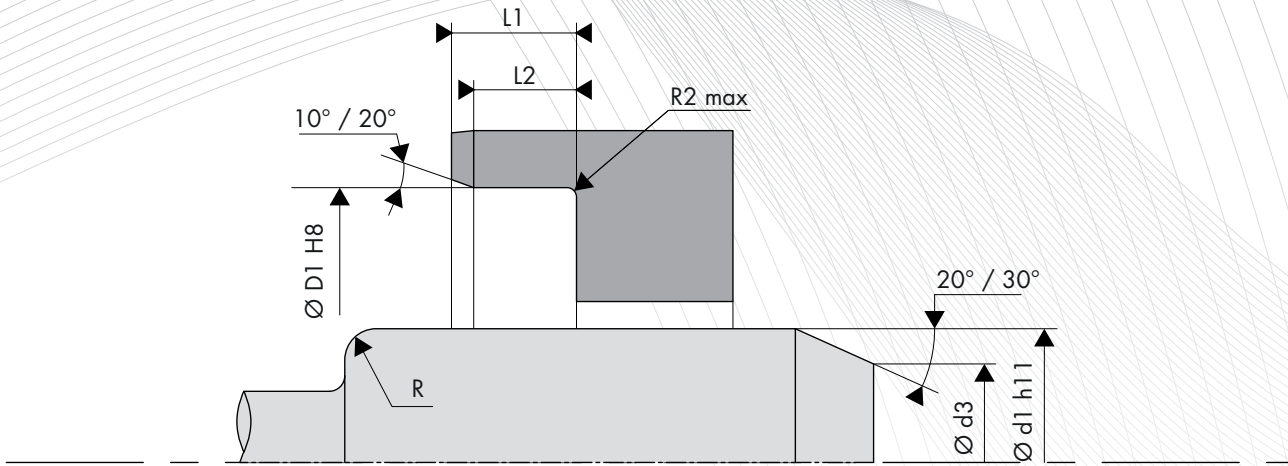
Shaft diameter Ød1 (mm)	Chamfer diameter Ød3 (mm)	Radius R (mm)
$\text{Ød1} \leq 10.0$	$\text{Ød1} - 1.50$	2.00
$10.0 < \text{Ød1} \leq 20.0$	$\text{Ød1} - 2.00$	2.00
$20.0 < \text{Ød1} \leq 30.0$	$\text{Ød1} - 2.50$	3.00
$30.0 < \text{Ød1} \leq 40.0$	$\text{Ød1} - 3.00$	3.00
$40.0 < \text{Ød1} \leq 50.0$	$\text{Ød1} - 3.50$	4.00
$50.0 < \text{Ød1} \leq 70.0$	$\text{Ød1} - 4.00$	4.00
$70.0 < \text{Ød1} \leq 95.0$	$\text{Ød1} - 4.50$	5.00
$95.0 < \text{Ød1} \leq 130.0$	$\text{Ød1} - 5.50$	6.00
$130.0 < \text{Ød1} \leq 240.0$	$\text{Ød1} - 7.00$	8.00
$240.0 < \text{Ød1} \leq 500.0$	$\text{Ød1} - 11.00$	12.00

Shaft run out



Eccentricity





HOUSING DESIGN

Surface roughness

Ra	0.8 to 3.2 μm
Rz	6.3 to 16.0 μm
Rmax	$\leq 16.0 \mu\text{m}$

Housing tolerance

Bore diameter $\varnothing D_1$ (mm)	Tolerance H8 (mm)
3.0 < $\varnothing D_1$ \leq 6.0	0 / +0.018
6.0 < $\varnothing D_1$ \leq 10.0	0 / +0.022
10.0 < $\varnothing D_1$ \leq 18.0	0 / +0.027
18.0 < $\varnothing D_1$ \leq 30.0	0 / +0.033
30.0 < $\varnothing D_1$ \leq 50.0	0 / +0.039
50.0 < $\varnothing D_1$ \leq 80.0	0 / +0.046
80.0 < $\varnothing D_1$ \leq 120.0	0 / +0.054
120.0 < $\varnothing D_1$ \leq 180.0	0 / +0.063
180.0 < $\varnothing D_1$ \leq 250.0	0 / +0.072
250.0 < $\varnothing D_1$ \leq 315.0	0 / +0.081
315.0 < $\varnothing D_1$ \leq 400.0	0 / +0.089
400.0 < $\varnothing D_1$ \leq 500.0	0 / +0.097
500.0 < $\varnothing D_1$ \leq 630.0	0 / +0.110

Housing radius and width

Height H1 (mm)	Width		Radius R2 max (mm)
	L2min (H1 x 0.85)	L1min (H1 x +0.3)	
7.00	5.95	7.30	0.50
8.00	6.80	8.30	
10.00	8.50	10.30	
12.00	10.30	12.30	0.70
15.00	12.75	15.30	
20.00	17.00	20.30	