

# STANDARD SHAFT SEALS

## TBR



### DESCRIPTION

The TBR profile is a shaft seal composed of a single external metal cage with a rubber coating on the inside and the end of the cage, a primary sealing lip with integrated spring and an additional anti-pollution lip.

### ADVANTAGES

- Good radial rigidity, particularly for large diameters
- Good stability when assembled, preventing the bounce-back effect
- Improved static sealing
- Good thermal expansion compensation
- Good heat transfer
- Sealing for low and high viscosity fluids
- Modern primary sealing lip with low radial forces
- Protection against undesirable air contaminants

### APPLICATIONS

- Shaft sealing
- Engines
- Pumps
- Transmissions

### MATERIALS

#### Rubber

- ACM 70 - 75 Shore A
- EPDM 70 - 75 Shore A
- FKM 70 - 75 Shore A
- HNBR 70 - 75 Shore A
- NBR 70 - 75 Shore A

#### Metal cage

- Steel - AISI 1010
- Stainless steel - AISI 304
- Stainless steel - AISI 316

#### Spring

- Steel - AISI 1070 - 1090
- Stainless steel - AISI 316

### SEAL DESIGN

#### Tolerance for the outside diameter of the seal (ØD)

Bore diameter ØD1 (mm)	Apparent metal cage	Rubber coating	Coating with grooves
ØD1 ≤ 50.0	+0.10 / +0.20	+0.15 / +0.30	+0.20 / +0.40
50.0 < ØD1 ≤ 80.0	+0.13 / +0.23	+0.20 / +0.35	+0.25 / +0.45
80.0 < ØD1 ≤ 120.0	+0.15 / +0.25	+0.20 / +0.35	+0.25 / +0.45
120.0 < ØD1 ≤ 180.0	+0.18 / +0.28	+0.25 / +0.45	+0.30 / +0.55
180.0 < ØD1 ≤ 300.0	+0.20 / +0.30	+0.25 / +0.45	+0.30 / +0.55
300.0 < ØD1 ≤ 500.0	+0.23 / +0.35	+0.30 / +0.55	+0.35 / +0.65
500.0 < ØD1 ≤ 630.0	+0.23 / +0.35	+0.35 / +0.65	+0.40 / +0.75

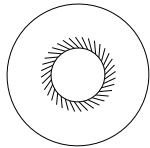
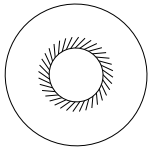
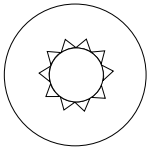
#### Roundness tolerance

Bore diameter ØD1 (mm)	Apparent metal cage	Rubber coating
ØD1 ≤ 50.0	0.18	0.25
50.0 < ØD1 ≤ 80.0	0.25	0.35
80.0 < ØD1 ≤ 120.0	0.30	0.50
120.0 < ØD1 ≤ 180.0	0.40	0.65
180.0 < ØD1 ≤ 300.0	0.25% of the outside diameter	0.80
300.0 < ØD1 ≤ 500.0	0.25% of the outside diameter	1.00
500.0 < ØD1 ≤ 630.0	-	-

#### Tolerance for the inside diameter of the seal (Ød)

Free and without constraint, the inside diameter of the sealing lip is always smaller than the diameter of the shaft. The pre-tightening or interference denotes the difference between these two values. Depending on the shaft diameter, the diameter of the sealing lip is generally considered to be less, between 0.8 and 3.5 mm.

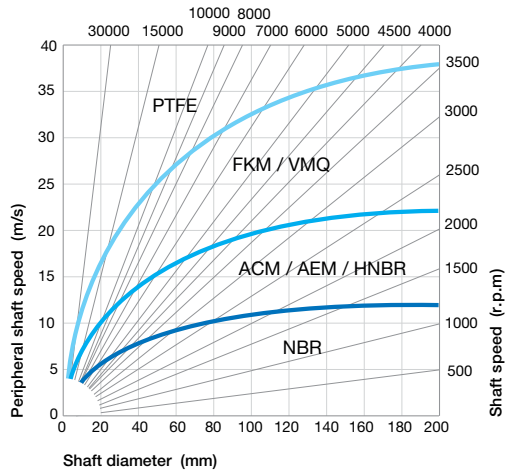
#### Pumping leads

Clockwise	Anti-clockwise	Bi-directional
		
R	L	H0

Other types of pumping leads can be created according to your specifications. Please contact our experts.

**TECHNICAL DATA**

**Speed**



The shaft seals with an additional protective lip are limited to a speed of 8 m/sec.

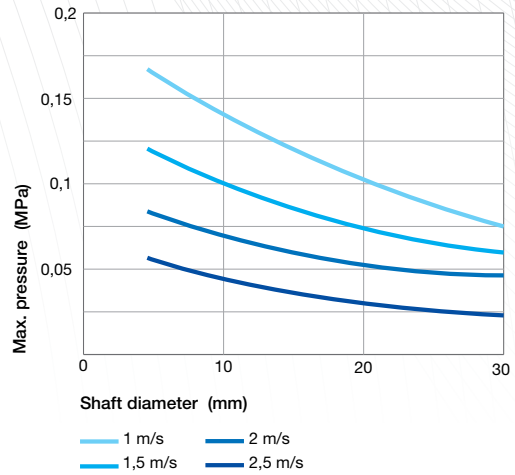
Linear speed calculation:

$$s \text{ (m/s)} = \frac{[\text{shaft } \varnothing \text{ (mm)} \times \text{speed (rpm)} \times \pi]}{60,000}$$

**Pressure**

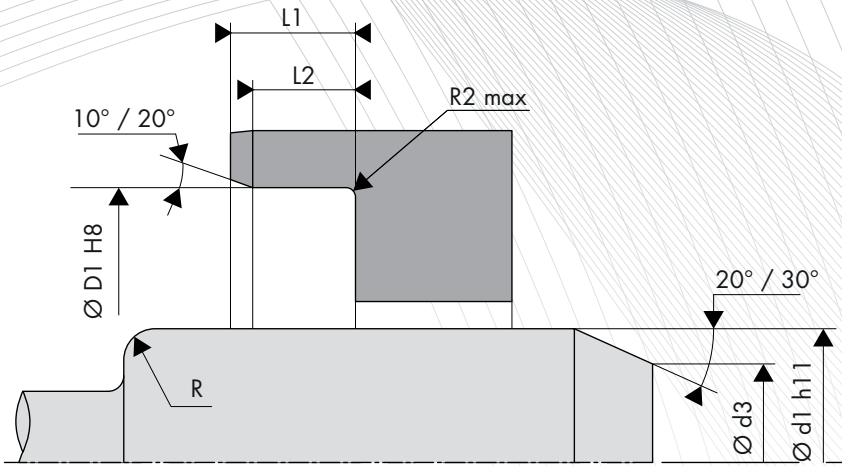
The standard shaft seals are generally used in unpressurised environments, or for pressures between 0.02 and 0.05 MPa maximum.

Higher pressures are acceptable, following testing, for standard NBR or FKM shaft seals used on a shaft diameter less than 30 mm.



**Temperature / Media**

Media		Maximum temperature depending on the materials						
		ACM	AEM	EPDM	FKM	HNBR	NBR	VMQ
Mineral oils	Oils for motors	+130°C	+130°C	-	+170°C	+130°C	+100°C	+150°C
	Oils for gearboxes	+120°C	+130°C	-	+150°C	+110°C	+80°C	+130°C
	Oils for hypoid gears	+120°C	+130°C	-	+150°C	+110°C	+80°C	-
	ATF oils	+120°C	+130°C	-	+170°C	+130°C	+100°C	-
	Hydraulic oils	+120°C	+130°C	-	+150°C	+130°C	+90°C	-
	Greases	-	+130°C	-	-	+100°C	+90°C	-
Fire-resistant fluids	HFA group - Emulsion with more than 80% water	-	-	-	-	+70°C	+70°C	+60°C
	HFB group - Opposite solution (water in oil)	-	-	-	-	+70°C	+70°C	+60°C
	HFC group - Polymer aqueous solution	-	-	+60°C	-	+70°C	+70°C	-
	HFD group - Water-free synthetic fluids	-	-	-	+150°C	-	-	-
Other fluids	EL + L heating oil	-	-	-	-	+100°C	+90°C	-
	Air	+150°C	+150°C	+150°C	+200°C	+130°C	+100°C	+200°C
	Water	-	-	+150°C	+100°C	+100°C	+90°C	-
	Water for washing	-	-	+130°C	+100°C	+100°C	+90°C	-
Temperature range	Min.	-25°C	-40°C	-45°C	-20°C	-30°C	-30°C	-60°C
	Max.	+150°C	+150°C	+150°C	+200°C	+150°C	+100°C	+200°C



## SHAFT DESIGN

### Shaft hardness

Rotation speed	Hardness in HRC
$s \leq 4.0 \text{ m/sec}$	45 HRC
$4.0 < s \leq 10.0 \text{ m/s}$	55 HRC
$s > 10.0 \text{ m/sec}$	60 HRC

### Surface roughness

Ra *	0.2 to 0.8 $\mu\text{m}$
Rz	1.0 to 4.0 $\mu\text{m}$
Rmax	$\leq 6.3 \mu\text{m}$

\*Ra = 0.1  $\mu\text{m}$  for demanding applications

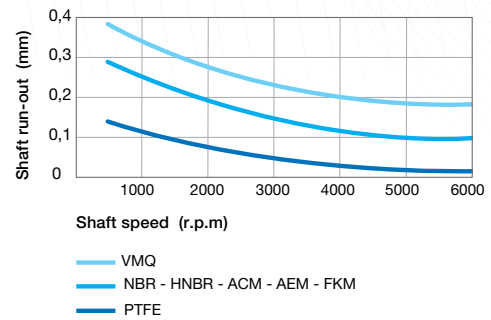
### Shaft tolerance

Shaft diameter $\text{Ød1}$ (mm)	Tolerance h11 (mm)
$\text{Ød1} \leq 3.0$	-0.060 / 0
$3.0 < \text{Ød1} \leq 6.0$	-0.075 / 0
$6.0 < \text{Ød1} \leq 10.0$	-0.090 / 0
$10.0 < \text{Ød1} \leq 18.0$	-0.110 / 0
$18.0 < \text{Ød1} \leq 30.0$	-0.130 / 0
$30.0 < \text{Ød1} \leq 50.0$	-0.160 / 0
$50.0 < \text{Ød1} \leq 80.0$	-0.190 / 0
$80.0 < \text{Ød1} \leq 120.0$	-0.220 / 0
$120.0 < \text{Ød1} \leq 180.0$	-0.250 / 0
$180.0 < \text{Ød1} \leq 250.0$	-0.290 / 0
$250.0 < \text{Ød1} \leq 315.0$	-0.320 / 0
$315.0 < \text{Ød1} \leq 400.0$	-0.360 / 0
$400.0 < \text{Ød1} \leq 500.0$	-0.400 / 0

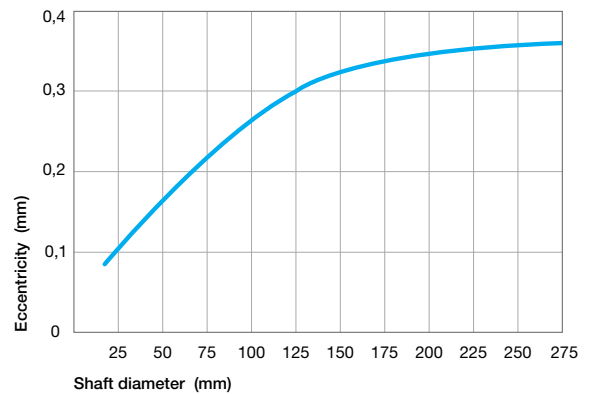
### Chamfer and radius

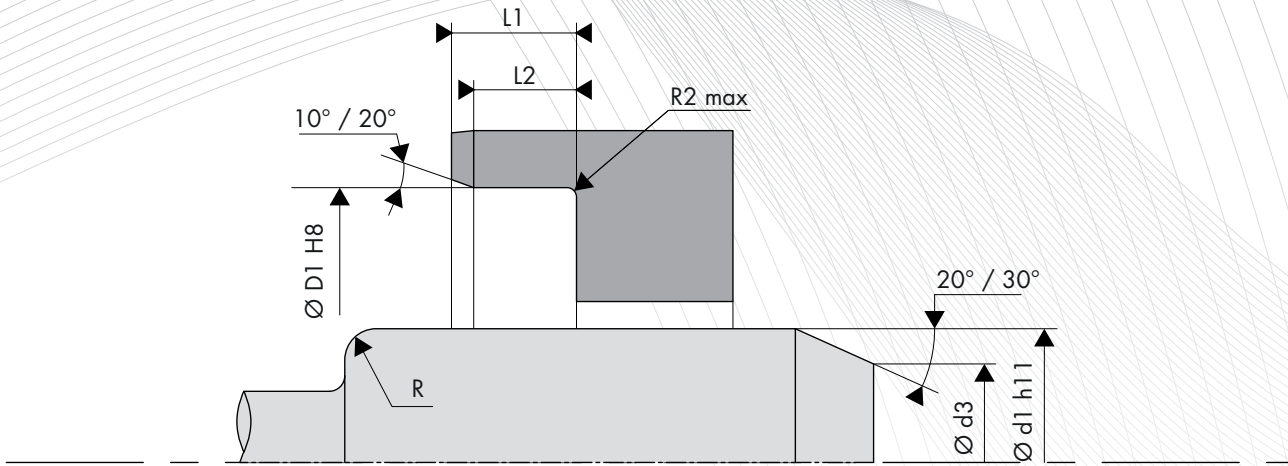
Shaft diameter $\text{Ød1}$ (mm)	Chamfer diameter $\text{Ød3}$ (mm)	Radius R (mm)
$\text{Ød1} \leq 10.0$	$\text{Ød1} - 1.50$	2.00
$10.0 < \text{Ød1} \leq 20.0$	$\text{Ød1} - 2.00$	2.00
$20.0 < \text{Ød1} \leq 30.0$	$\text{Ød1} - 2.50$	3.00
$30.0 < \text{Ød1} \leq 40.0$	$\text{Ød1} - 3.00$	3.00
$40.0 < \text{Ød1} \leq 50.0$	$\text{Ød1} - 3.50$	4.00
$50.0 < \text{Ød1} \leq 70.0$	$\text{Ød1} - 4.00$	4.00
$70.0 < \text{Ød1} \leq 95.0$	$\text{Ød1} - 4.50$	5.00
$95.0 < \text{Ød1} \leq 130.0$	$\text{Ød1} - 5.50$	6.00
$130.0 < \text{Ød1} \leq 240.0$	$\text{Ød1} - 7.00$	8.00
$240.0 < \text{Ød1} \leq 500.0$	$\text{Ød1} - 11.00$	12.00

### Shaft run out



### Eccentricity





## HOUSING DESIGN

### Surface roughness

Ra	0.8 to 3.2 $\mu\text{m}$
Rz	6.3 to 16.0 $\mu\text{m}$
Rmax	$\leq 16.0 \mu\text{m}$

### Housing tolerance

Bore diameter $\varnothing D1$ (mm)	Tolerance H8 (mm)
$3.0 < \varnothing D1 \leq 6.0$	0 / +0.018
$6.0 < \varnothing D1 \leq 10.0$	0 / +0.022
$10.0 < \varnothing D1 \leq 18.0$	0 / +0.027
$18.0 < \varnothing D1 \leq 30.0$	0 / +0.033
$30.0 < \varnothing D1 \leq 50.0$	0 / +0.039
$50.0 < \varnothing D1 \leq 80.0$	0 / +0.046
$80.0 < \varnothing D1 \leq 120.0$	0 / +0.054
$120.0 < \varnothing D1 \leq 180.0$	0 / +0.063
$180.0 < \varnothing D1 \leq 250.0$	0 / +0.072
$250.0 < \varnothing D1 \leq 315.0$	0 / +0.081
$315.0 < \varnothing D1 \leq 400.0$	0 / +0.089
$400.0 < \varnothing D1 \leq 500.0$	0 / +0.097
$500.0 < \varnothing D1 \leq 630.0$	0 / +0.110

### Housing radius and width

Height H1 (mm)	Width		Radius R2 max (mm)
	L2min (H1 x 0.85)	L1min (H1 x +0.3)	
7.00	5.95	7.30	0.50
8.00	6.80	8.30	
10.00	8.50	10.30	
12.00	10.30	12.30	0.70
15.00	12.75	15.30	
20.00	17.00	20.30	

## DIMENSIONS

Part number	Shaft diameter Ød1 h11	Bore diameter ØD1 H8	Seal height H1
TBR 10 x 19 x 5	10.00	19.00	5.00
TBR 11 x 18 x 5	11.00	18.00	5.00
TBR 12 x 18 x 4.5	12.00	18.00	4.50
TBR 13 x 20 x 5	13.00	20.00	5.00
TBR 15 x 21 x 4.2	15.00	21.00	4.20
TBR 15 x 21 x 5	15.00	21.00	5.00
TBR 15 x 21 x 6	15.00	21.00	6.00
TBR 16 x 24 x 7	16.00	24.00	7.00
TBR 16 x 26 x 7	16.00	26.00	7.00
TBR 16 x 30 x 8	16.00	30.00	8.00
TBR 17 x 31 x 7.8	17.00	31.00	7.80
TBR 18 x 26 x 6	18.00	26.00	6.00
TBR 18 x 30 x 7	18.00	30.00	7.00
TBR 18 x 32 x 8	18.00	32.00	8.00
TBR 18 x 34 x 8	18.00	34.00	8.00
TBR 19 x 36 x 6	19.00	36.00	6.00
TBR 20 x 30 x 6	20.00	30.00	6.00
TBR 20 x 30 x 7	20.00	30.00	7.00
TBR 20 x 31 x 7	20.00	31.00	7.00
TBR 20 x 52 x 8	20.00	52.00	8.00
TBR 22 x 40 x 8	22.00	40.00	8.00
TBR 23 x 32 x 5	23.00	32.00	5.00
TBR 24 x 38 x 6	24.00	38.00	6.00
TBR 24 x 43 x 8.5	24.00	43.00	8.50
TBR 28 x 40 x 8	28.00	40.00	8.00
TBR 28 x 48 x 11	28.00	48.00	11.00
TBR 30 x 41 x 7	30.00	41.00	7.00
TBR 30 x 41 x 8	30.00	41.00	8.00
TBR 30 x 41 x 10	30.00	41.00	10.00
TBR 30 x 44 x 7	30.00	44.00	7.00
TBR 30 x 48 x 7	30.00	48.00	7.00
TBR 32 x 45 x 7	32.00	45.00	7.00
TBR 32 x 46 x 6.7	32.00	46.00	6.70
TBR 32 x 46 x 8	32.00	46.00	8.00
TBR 33 x 44 x 8	33.00	44.00	8.00
TBR 33 x 46 x 8	33.00	46.00	8.00
TBR 35 x 47 x 8	35.00	47.00	8.00
TBR 36 x 50 x 7	36.00	50.00	7.00
TBR 38 x 47 x 7	38.00	47.00	7.00

Part number	Shaft diameter Ød1 h11	Bore diameter ØD1 H8	Seal height H1
TBR 38 x 55 x 8	38.00	55.00	8.00
TBR 38 x 58 x 11	38.00	58.00	11.00
TBR 40 x 54 x 6	40.00	54.00	6.00
TBR 40 x 54 x 8	40.00	54.00	8.00
TBR 40 x 57 x 8	40.00	57.00	8.00
TBR 40 x 68 x 10	40.00	68.00	10.00
TBR 41 x 53 x 7	41.00	53.00	7.00
TBR 41 x 56 x 7	41.00	56.00	7.00
TBR 42 x 53 x 7	42.00	53.00	7.00
TBR 42 x 55 x 7	42.00	55.00	7.00
TBR 42 x 60 x 8.5	42.00	60.00	8.50
TBR 42 x 65 x 12	42.00	65.00	12.00
TBR 43 x 65 x 7	43.00	65.00	7.00
TBR 45 x 60 x 9	45.00	60.00	9.00
TBR 45 x 61 x 10	45.00	61.00	10.00
TBR 48 x 65 x 8	48.00	65.00	8.00
TBR 48 x 79 x 18	48.00	79.00	18.00
TBR 49 x 72 x 8.6	49.00	72.00	8.60
TBR 50 x 70 x 9	50.00	70.00	9.00
TBR 51 x 65 x 7	51.00	65.00	7.00
TBR 52 x 63 x 9	52.00	63.00	9.00
TBR 52 x 64 x 9	52.00	64.00	9.00
TBR 52 x 70 x 9	52.00	70.00	9.00
TBR 52 x 70 x 10	52.00	70.00	10.00
TBR 54 x 64 x 9	54.00	64.00	9.00
TBR 54 x 65 x 13	54.00	65.00	13.00
TBR 57 x 67 x 6	57.00	67.00	6.00
TBR 57 x 72 x 8.4	57.00	72.00	8.40
TBR 58 x 75 x 9	58.00	75.00	9.00
TBR 62 x 73 x 9	62.00	73.00	9.00
TBR 68 x 95 x 13	68.00	95.00	13.00
TBR 70 x 92 x 12	70.00	92.00	12.00
TBR 74 x 100 x 10	74.00	100.00	10.00
TBR 75 x 95 x 13	75.00	95.00	13.00
TBR 75 x 121 x 13	75.00	121.00	13.00
TBR 95 x 130 x 15	95.00	130.00	15.00
TBR 110 x 125 x 8	110.00	125.00	8.00
TBR 110 x 140 x 14	110.00	140.00	14.00
TBR 120 x 140 x 12	120.00	140.00	12.00

